MOSSBERG MODEL 500

Pump Action Shotguns

THIS MANUAL COVERS MODELS;

12 Ga. 500A,AR,APR,APTR,AT,ATV,AS,AM,AMR,AK,AKR
16 Ga. 500B
20 Ga. 500C,CR,CPR,CT,CTV,CK,CKR
410 Ga. 500E,ER,EPR,ET,ETV

FEATURES

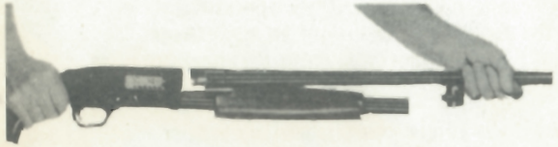
1. **RECEIVER:** Forged alloy, light, but strong.
2. **BARREL:** Gun quality steel, proof tested. Interchangeable, instantly, without tools. For all standard factory loaded shells.
3. **BOLT:** Locks into barrel extension.
4. **TRIGGER:** Disconnecting, no inadvertant double fires.
5. **SAFETY:** "On Top" right under thumb.
6. **ACTION:** Smooth, fast, reliable. Easy loading, straight line feed.
7. **MAGAZINE CAPACITY:** 5 shots (2¾" shells) plus 1 shot in chamber.
8. **MAGAZINE PLUG:** With each gun, allows 2 shells only in Magazine to conform with Federal Migratory Bird Law – 3 shots.
9. **STOCK:** STANDARD – 14" length, drop at comb; 1½", drop at heel; 2½". TRAP STOCK – 14" length, drop at comb; 1-3/8", drop at heel; 1-7/8".
10. **WEIGHT:** About 6¾ lbs.

NOTE: This Manual covers current models. For information on models not listed, contact our Customer Service Department.

SAFETY WARNING: These warnings are for your protection as well as the safety of others. Disregarding safety warnings may result in serious injury.

- Use the correct ammunition referenced by the stampings on the barrel.
- Mossberg firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. O.F. Mossberg & Sons Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.
- Always point muzzle in a safe direction when using live ammunition. Become thoroughly familiar with your new gun and its operating instructions. Get accustomed to the feel—the force required to operate the action—and to pull the trigger. Most important, learn the location of the safety and how it operates.
- Your finger should be completely off the trigger on your gun while operating the action and until breech bolt is fully forward in locked position.
- Be sure that the inside of the barrel and chamber are clean and free of grease and other obstructions before firing your gun.
- Gun Maintenance—Make sure all exposed surfaces are coated with a film of oil. After being exposed to damp weather, wipe bore and metal surfaces thoroughly and apply new film of oil. Should your gun be exposed to heavy rain, snow, or salt spray a more thorough cleaning is required calling for removal of bolt assembly and trigger guard. SEE DISASSEMBLY SECTION of booklet. Between seasons apply grease to bore and other metal parts and store in a dry place. DO NOT PLUG BARREL or store gun in a fabric lined case which will absorb lubricants from gun.

MOSSBERG® MODEL 500



1. **TO INSTALL BARREL** — Open the action about one inch, slide the barrel into the receiver and tighten the take down screw, finger tight only. DO NOT use pliers or a wrench to tighten the take down screw. A little space between the magazine tube and the take down stud is normal.

2. **SAFETY** — The safety is located on top of the receiver near the stock. To put on safe pull the safety back to cover the red dot. To take off safe — push the safety forward. When the red dot can be seen the gun is off safe and can be fired.

3. **TO LOAD** — With the safety ON, open action fully by pressing up on the action lock lever at the rear of the trigger guard on left side and pulling back on the forearm. Drop one shell into open port on right side of receiver and close the action which puts shell into chamber. Feed shells into magazine from easy loading platform. Magazine holds five 2¾" shells or four 3" shells or two of either with 8½" wood plug in magazine. (no 3" shells on 16 Guage).

Always put safety in on position when through firing.

4. **TO REMOVE LOADED SHELL FROM CHAMBER OR TO OPERATE ACTION WITHOUT SHOOTING**– With safety on, press up on Action Lock Lever at rear of trigger on left side and work forearm back and forth.

5. **TO REMOVE LOADED SHELLS FROM MAGAZINE** – With safety on, turn gun over and insert thumb into loading opening in receiver and depress cartridge stop on right side of receiver. By repeating this operation you will be able to easily remove one shell at a time. This is much handier and safer than pumping the shells thru the action.

6. **WOOD PLUG FOR 3-SHOT MIGRATORY BIRD LAW** – This gun has an 8½" x 5/16" wood plug inserted in the magazine to reduce the magazine capacity to 2 shots. These with the one shell in the chamber make three shots. To take out this plug, first remove the barrel and then simply turn the magazine upside down and the plug will fall out thru the opening in the front end of the magazine where the take down screw goes. This plug is very easily inserted and removed.

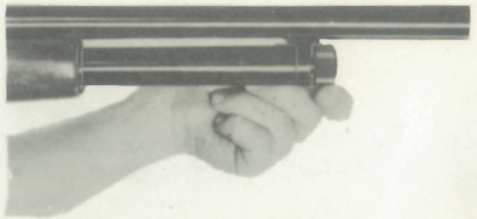
7. **SHOOTING THE GUN** – The Model 500 is designed as a fast repeater. Immediately upon firing, as quickly as the shot load is out of the muzzle – with little or no rearward pressure on the forearm – the gun opens for a quick repeat shot.

   However, fast as the action seems to be, the bolt continues to be locked until the peak pressure (in the barrel) has past and the shot pellets are on the way to the target.

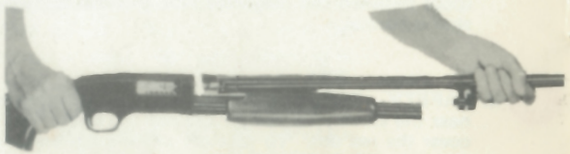
TO DISASSEMBLE

Be Sure Gun is Not Loaded

1. Open action about one inch. Loosen take down screw. If you cannot loosen the take down screw with your fingers, be sure the gun is not loaded, then stand the gun up with the bottom end of the butt plate touching the ground. Now grasp the barrel and press down toward the stock at the same time turn the take down screw.

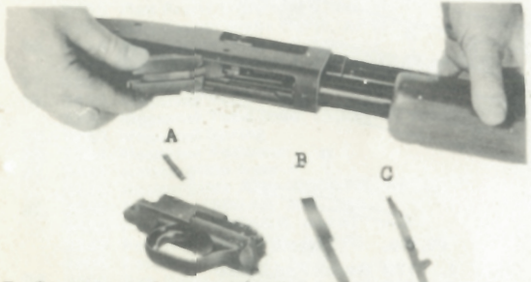


2. Remove Barrel.



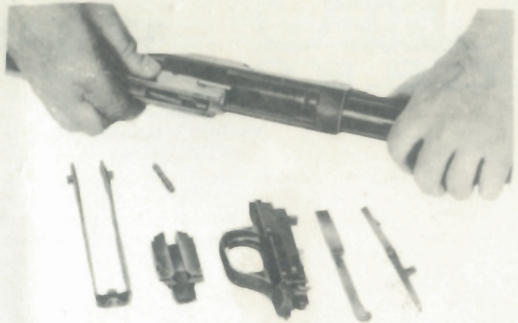
3. Remove trigger housing pin, and lift out trigger housing.

4. Remove bolt-slide "A", cartridge-stop "B" and Cartridge-interrupter "C".



5. Compress and remove elevator.

6. Remove bolt.

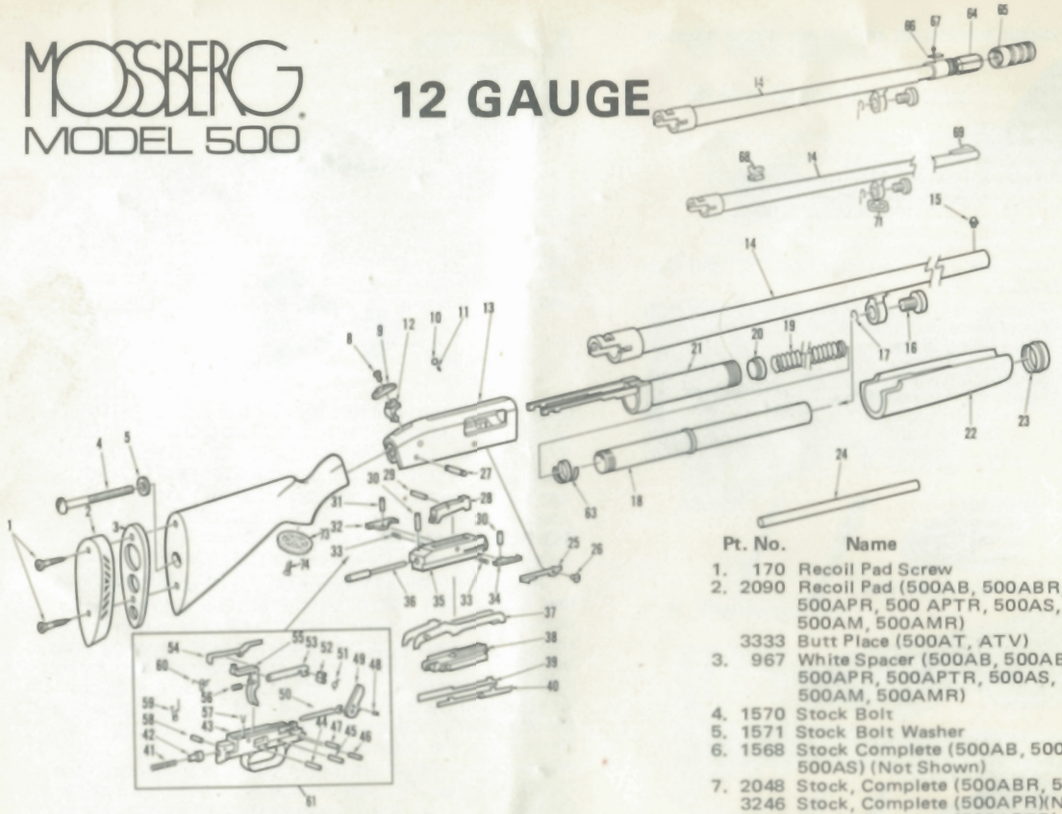


TO REASSEMBLE

Replace the parts in reverse order. Be sure Safety is to rear (Safety ON). When inserting the bolt depress ejector, push bolt forward, then insert the elevator and push the sides of the elevator down beside the bolt. Now slide the bolt back. When inserting the bolt-slide put the rear end in first and lower the front end so the lug on the slide will fit into the hole in the bolt and at the same time be sure the rear end of the action-slide engages in the bolt-slide. Next insert the interrupter and cartridge stop in their proper places and, while holding them in place, insert the trigger housing. The lugs on each side of the front end of the trigger housing should be pushed into the slots on each side of the receiver, then the rear of the housing should be brought up into place and the trigger housing pin replaced.

MOSSBERG®
MODEL 500

12 GAUGE



Pt. No.	Name
1. 170	Recoil Pad Screw
2. 2090	Recoil Pad (500AB, 500ABR, 500APR, 500 APTR, 500AS, 500AM, 500AMR)
3333	Butt Place (500AT, ATV)
3. 967	White Spacer (500AB, 500ABR) 500APR, 500APTR, 500AS, 500AM, 500AMR)
4. 1570	Stock Bolt
5. 1571	Stock Bolt Washer
6. 1568	Stock Complete (500AB, 500AM, 500AS) (Not Shown) (Not
7. 2048	Stock, Complete (500ABR, 500AMR, Shown)
3246	Stock, Complete (500APR)(Not Shown)
3239	Stock, Complete (500APTR) (Not Shown)
3979	Stock, Complete (500AT, 500ATV)(Not Shown)
8. 6105	Safety Button Screw
9. 5981	Safety Button

Pt. No.	Name
10. 1561	Safety Click Ball
11. 1562	Safety Click Spring
12. 3311	Safety Lock
*13. 3993	Receiver Assy. (500AB)
3999	Receiver Assy. (500ABR)
5712	Receiver Assy. (500AM)
5714	Receiver Assy. (500 AMR)
5715	Receiver Assy. (500APR)
5716	Receiver Assy. (500 APTR)
4606	Receiver Assy. (500AT, 500ATV)
5713	Receiver Assy. (500AS)
14.	SEE BARREL PAGE
15. 2322	Front Sight (Plain Barrel)
2046	Front Sight (Rib Barrel)
2750	Red Front Sight (APR, APTR)
2751	Red Center Sight (APR, APTR)
16. 3874	Take Down Screw Assy.
3315	Take Down Screw Assy. (500APR, APTR)
17. 5393	Retaining Ring
18. 3410	Magazine Tube Assy.
3309	Magazine Tube Assy. (500APR, APTR)
19. 1553	Magazine Spring
20. 1554	Magazine Follower
21. 3467	Action Slide Assy
3516	Action Slide Assy (500APR, APTR)
22. 3049	Forearm (500AB, AM, AS)
3426	Forearm (500ABR, AMR)
3243	Forearm (500APR, APTR)
4605	Forearm (500AT, ATV)
23. 3408	Act. Slide Tube Nut
24. 1631	Magazine Wood Plug
25. 1538	Ejector
26. 1539	Ejector Screw
27. 1580	Trigger Housing Pin
*28. 2864	Bolt Lock
29. 1531	Bolt Lock Pin
30. 1544	Firing Pin Ret.Pin & R.H. Ext. Pin
31. 1599	Extractor Ret. Pin L.H.
32. 1842	L.H. Extractor
33. 1585	Extractor Spring
34. 1841	R.H. Extractor (Plain)
4682	R.H. Extractor (Chrome)
*35. 3433	Bolt Plain
5162	Bolt (Roll Damascene Chrome)
3064	Bolt (Hand Damascene Chrome)

Pt. No.	Name
36. 2303	Firing Pin
37. 1765	Elevator Assy. (Plain)
5482	Elevator Assy. (Roll Damascene Chrome)
2772	Elevator Assy. (Hand Damascene Chrome)
38. 2863	Bolt Slide
39. 1533	Cartridge Stop
40. 1588	Cartridge Inter. Assy.
41. 1363	Mainspring
42. 1556	Mainspring Plunger
43. 1579	Trigger Housing
44. 1578	Trigger Pin
45. 1516	Action Lock Pin
46. 1516	Sear Pin
47. 1998	Hammer Pin
48. 1567	Mainspring Guide Pin
49. 3945	Hammer Assy.
50. 1965	Mainspring Guide
51. 1564	Sear Spring
*52. 1820	Sear
*53. 1819	Disconnector
54. 1515	Action Lock
*55. 1577	Trigger (Blued)
3236	Trigger (Gold)
56. 1565	Trigger Spring
57. 1909	Trig. Hous. Pin Ret. Spring
58. 1557	Mainspring Ret. Pin
59. 1966	Action Lock Hammer Spring
60. 1996	Action Lock Disconnector Spring
*61. 1576	Trigger Housing Assy.
3317	Trigger Housing (500APR, APTR)
* — 4006	Trigger Housing Assy. (500APR, APTR)
63. 1522	Action Slide Spring
*64. 947	Choke Tube
65. 948	Choke Sleeve
66. 649	Index Plate
67. 2341	Front Sight
68. 2347	Rear Sight Assy.
69. 2346	Front Sight
70. 2334	Web Sling
71. 5735	Front Swivel
72. 2093	Rear Swivel Slugster
73. 1358	Grip Cap
74. 112	Grip Cap Screw
75. 1174	White G. Cap Spacer (NOT SHOWN)

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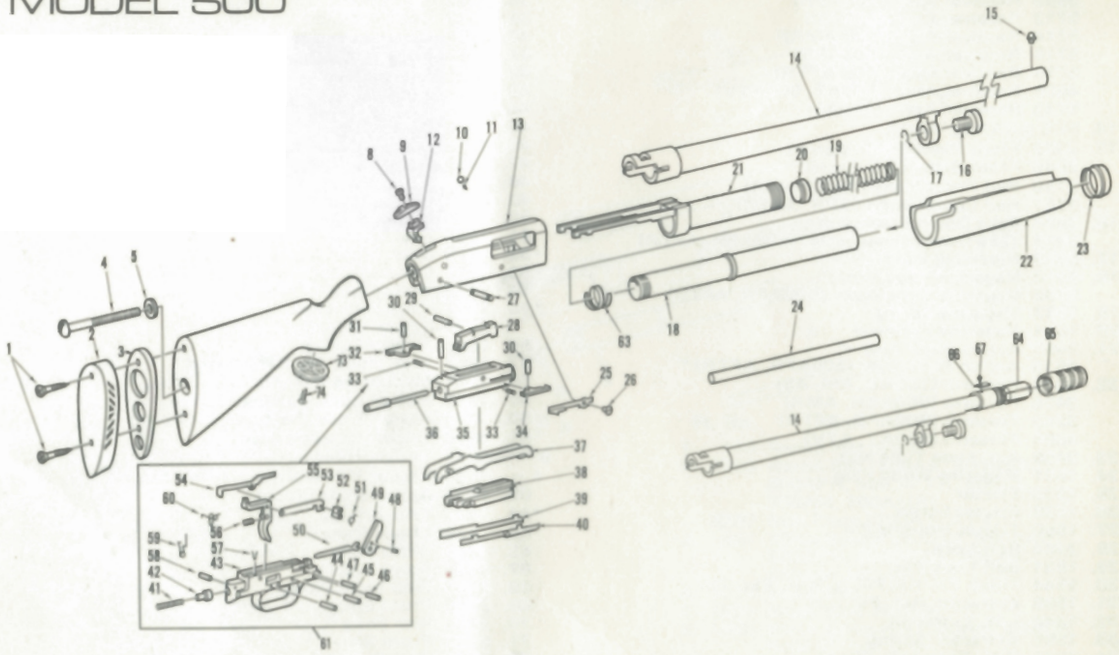
MOSSBERG MODEL 500

16 GAUGE



Pt. No.	Name
1. 170	Recoil Pad Screw
2. 2090	Recoil Pad
3. 967	White Spacer
4. 1570	Stock Bolt
5. 1571	Stock Bolt Washer
6. 1568	Stock Complete (NOT SHOWN)
7. —	
8. 6105	Safety Button Screw
9. 5981	Safety Button
6297	Safety Detent Plate (NOT SHOWN)
10. 1561	Safety Click Ball
11. 1562	Safety Click Spring
12. 3311	Safety Lock
*13. 3984	Receiver Assy. (500BB)
14. SEE BARREL PAGE	
15. 2322	Front Sight
16. 3874	Take Down Screw Assy.
17. 5393	Retaining Ring
18. 3410	Magazine Tube Assy.
19. 1553	Magazine Spring
20. 1554	Magazine Folower
21. 3467	Action Slide Assy.
22. 3049	Forearm
23. 3408	Act. Slide Tube Nut
24. 1631	Magazine Wood Plug
25. 1538	Ejector
26. 1539	Ejector Screw
27. 1580	Trig. Housing Pin
*28. 2864	Bolt Lock
29. 1531	Bolt Lock Pin
30. 1544	Firing Pin Ret. Pin & R.H. Ext. Pin
31. 1599	Extractor Retaining Pin L.H.
32. 1875	L. H. Extractor
33. 1585	Extractor Spring
34. 1874	R. H. Extractor
*35. 3430	Bolt

Pt. No.	Name
36. 2303	Firing Pin
37. 1872	Elevator Assy.
38. 2863	Bolt Slide
39. 1869	Cartridge Stop
40. 1870	Cartridge Inter. Assy.
41. 1363	Mainspring
42. 1556	Mainspring Plunger
43. 1579	Trigger Housing
44. 1578	Trigger Pin
45. 1516	Action Lock Pin
46. 1516	Sear Pin
47. 1998	Hammer Pin
48. 1567	Spring Guide Pin
49. 3945	Hammer Assy.
50. 1965	Mainspring Guide
51. 1564	Sear Spring
*52. 1820	Sear
*53. 1819	Disconnector
54. 1515	Action Lock
*55. 1577	Trigger
56. 1565	Trigger Spring
57. 1909	Trig. Hous. Pin Ret. Spring
58. 1557	Mainspring Ret. Pin
59. 1966	Action Lock Hammer Spring
60. 1996	Action Lock Disconnect Spring
*61. 1576	Trig. Housing Assy.
62. —	
63. 1522	Action Slide Spring
*64. 652	Choke Tube
65. 647	Choke Sleeve
66. 649	Index Plate
67. 2341	Front Sight
73. 1358	Grip Cap
74. 112	Grip Cap Screw
75. 1174	White G. Cap Spacer (NOT SHOWN)

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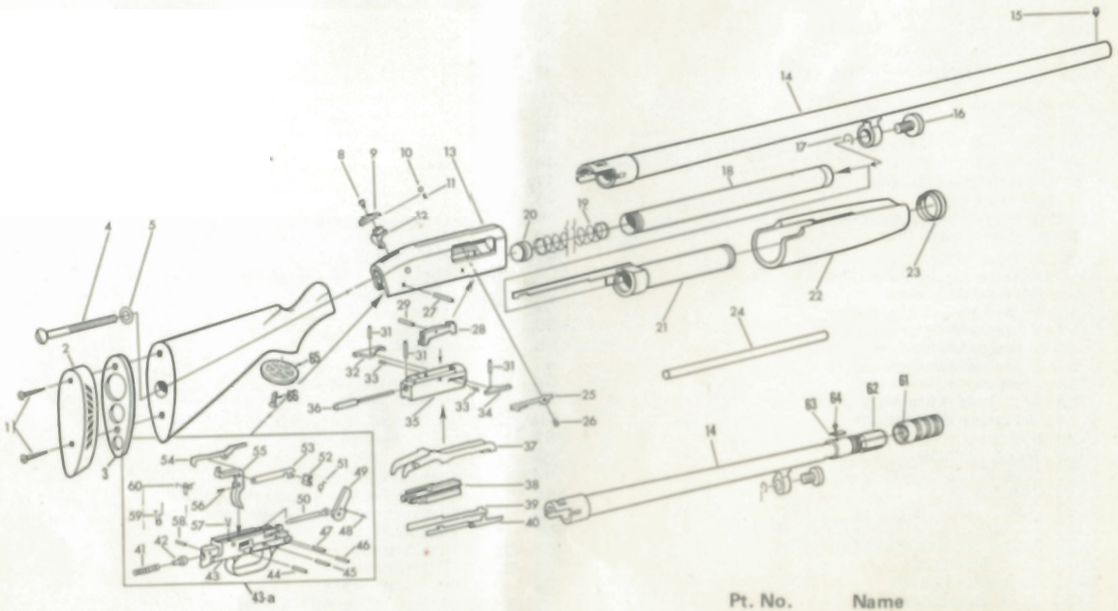
MOSSBERG MODEL 500

20 GAUGE



Pt. No.	Name
1. 170	Recoil Pad Screw
2. 2090	Recoil Pad (500C, 500CR, 500CPR)
3333	Butt Plate (500 CT, 500CTV)
3. 967	White Spacer (500C, CR, CPR)

Pt. No.	Name
4. 1570	Stock Bolt
5. 1571	Stock Bolt Washer
6. 1852	Stock Complete (500C) (NOT SHOWN)
2050	Stock Complete (500CR) (NOT SHOWN)
5709	Stock Complete (500CPR) (NOT SHOWN)
3585	Stock Complete (500CT, CTV) (NOT SHOWN)
7.	
8. 6105	Safety Button Screw
9. 5981	Safety Button
6297	Safety Detent Plate (NOT SHOWN)
10. 1561	Safety Click Ball
11. 1562	Safety Click Spring
12. 3311	Safety Lock
*13. 3948	Receiver Assy. (500C)
3963	Receiver Assy. (500CR)
5717	Receiver Assy. (500CPR)
4619	Receiver Assy. (500CT, CTV)
14.	SEE BARREL PAGE
15. 2322	Front Sight
2750	Red Front Sight (APR)
2751	Red Center Sight (APR)
16. 3857	Take Down Screw Assy.
5747	Take Down Screw Assy. (500CPR)
17. 5393	Retaining Ring
18. 1846	Magazine Tube Assy.
5745	Magazine Tube Assy (500CPR)
19. 1553	Magazine Spring
20. 1850	Magazine Follower
21. 1826	Action Slide Assy.
5746	Action Slide Assy (500CPR)
22. 1843	Forearm (500C)
2070	Forearm (500 CR)
5711	Forearm (500CPR)
4614	Forearm (500CT, CTV)
23. 1997	Action Slide Tube Nut
24. 1631	Magazine Wood Plug
25. 5478	Ejector
26. 1539	Ejector Screw
27. 1856	Trigger Housing Pin
* 28. 5341	Bolt Lock
29. 1834	Bolt Lock Pin
30.	
31. 1544	Retain Pin
32. 1842	L. H. Extractor

Pt. No.	Name
33. 1585	Extractor Springs
34. 4682	R. H. Extractor (Chrome)
1841	R. H. Extractor
*35. 1978	Bolt (Plain)
5163	Bolt (Roll Damasened Chrome)
5688	Bolt (Hand Damascened Chrome)
36. 2303	Firing Pin
37. 1979	Elevator Assy. (Plain)
5483	Elevator Assy. (Rolled Damasc. Chrome)
5718	Elevator Assy. (Hand Damasc. Chrome)
38. 5430	Bolt Slide
39. 1533	Cartridge Stop
40. 1588	Cartridge Interopptor Assy.
41. 1363	Mainspring
42. 1556	Mainspring Plunger
43. 1855	Trigger Housing
*43a. 1968	Trig. Hous. Assy.
5720	Trigger Housing (500CPR)
* — 5721	Trigger Hous. Assy (500 CPR)
44. 2246	Trigger Pin
45. 2244	Action Lock Pin
46. 2244	Sear Pin
47. 1845	Hammer Pin
48. 1567	Mainspring Guide Pin
49. 3945	Hammer Assy.
50. 1965	Mainspring Guide
51. 1564	Sear Spring
* 52. 1820	Sear
* 53. 1819	Disconnector
54. 1824	Action Lock Lever
* 55. 1577	Trigger
3236	Gold Trigger (500 CPR)
56. 1565	Trigger Spring
57. 1909	Trig. Hous. Pin Ret. Spring
58. 1557	Mainspring Ret. Pin
59. 1966	Action Lock Hammer Spring
60. 1996	Action Lock Disconnector Spring
61. 647	Choke Sleeve
*62. 648	Choke Tube
63. 649	Index Plate
64. 2046	Front Sight (w/Rib)
2341	Front Sight (No Rib)
65. 1358	Grip Cap
66. 112	Grip Cap Screw
67. 1174	White G. Cap Spacer (NOT SHOWN)

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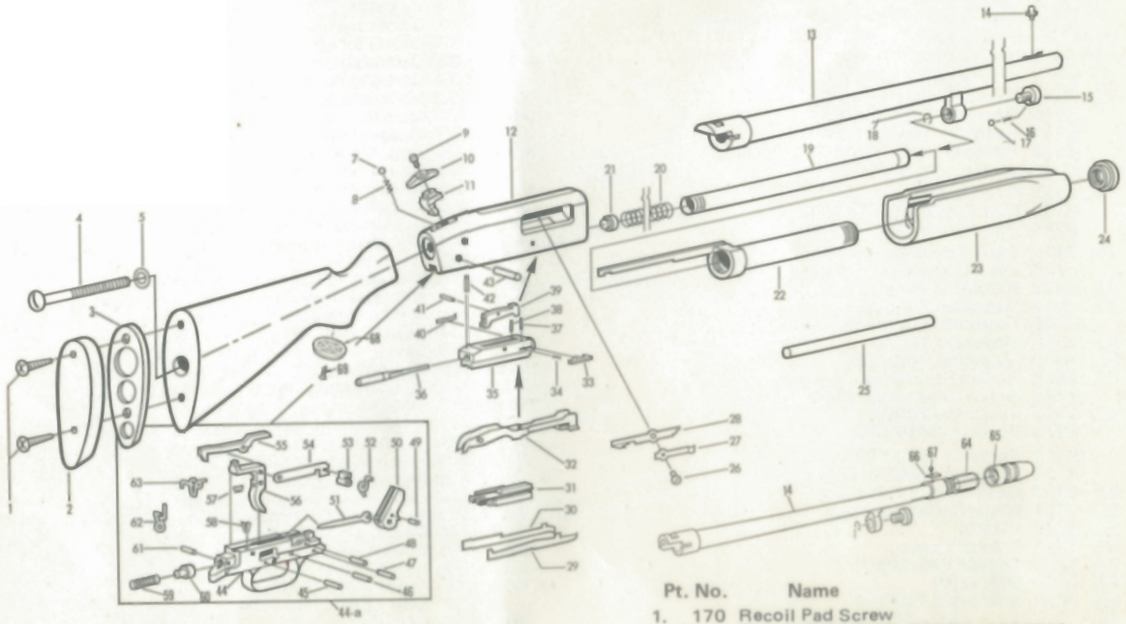
MOSSBERG®
MODEL 500

410 GAUGE



Pt. No.	Name
1. 170	Recoil Pad Screw
2. 3114	Recoil Pad (500E, 500ER, 500EPR)
3333	Butt Plate (500ET, ETV)
3. 967	White Spacer (500E, 500ER, 500EPR)
4. 1570	Stock Bolt
5. 1571	Stock Washer
6. 2361	Stock Complete (500E) (NOT SHOWN)
2680	Stock Complete (500ER) (NOT SHOWN)
5726	Stock Complete (500EPR) (NOT SHOWN)
2957	Stock Complete (500ET, ETV) (NOT SHOWN)
7. 1561	Safety Click Ball
8. 1562	Safety Click Spring
9. 6105	Safety Button Screw
10. 5981	Safety Button
6297	Safety Detent Plate (NOT SHOWN)
11. 3312	Safety Lock
*12. 3924	Receiver Assy. (500E)
3929	Receiver Assy. (500ER)
5730	Receiver Assy. (500EPR)
5729	Receiver Assy. (500ET, ETV)
13.	SEE BARREL PAGE
*14. 2322	Front Sight
15. 3852	Take Down Screw Assy.
5750	Take Down Screw Assy. (500EPR)
2750	Red Front Sight (APR)
2751	Red Center Sight (APR)
16. 2767	Click Spring
17. 1561	Click Ball
18. 5560	Retaining Ring
19. 2359	Magazine Tube Assy.
5748	Magazine Tube Assy. (500EPR)
20. 2309	Magazine Spring
21. 2248	Magazine Follower
22. 2353	Action Slide Assy.
5749	Action Slide Assy. (500EPR)
23. 2301	Forearm (500E)
2691	Forearm (500ER)
5728	Forearm (500EPR)
5187	Forearm (500ET, ETV)
24. 2227	Act. Slide Tube Nut
25. 1631	Magazine Wood Plug
26. 2355	Ejector Screw
27. 2668	Shell Guide
28. 2222	Ejector
29. 2362	Cartridge Inter. Assy.
30. 2351	Cartridge Stop
31. 2239	Bolt Slide
32. 2363	Elevator Assy. (Plain)
5156	Elevator Assy. (Chrome)
5731	Elevator Assy. (Hand Damasc. Chrome)
33. 2230	R. H. Extractor
5152	R. H. Extractor (Chrome)
34. 5485	R. H. Extractor Spring
*35. 3172	Bolt (Plain)
5157	Bolt (Roll Damasc. Chrome)
5686	Bolt (Hand Damasc. Chrome)
36. 2303	Firing Pin
37. 2356	Retaining Pin
38. 2356	Retaining Pin
*39. 2241	Bolt Lock
40. 2229	L. H. Extractor
41. 2357	Bolt Lock Pin
42. 2911	F. P. Retain. Pin
43. 2243	Trig. Housing Pin
44. 2234	Trigger Housing
*44a. 2360	Trigger Housing Assy.
5733	Trigger Housing (500EPR)
* — 5734	Trigger Housing Assy. (500 EPR)
45. 2246	Trigger Pin
46. 2244	Action Lock Pin
47. 2244	Sear Pin
48. 2245	Hammer Pin
49. 1567	Mainspring Guide Pin
50. 3918	Hammer Assy.
51. 1965	Mainspring Guide
52. 1564	Sear Spring
*53. 1820	Sear
*54. 1819	Disconnector
55. 2225	Action Lock
*56. 1577	Trigger (Blued)
3236	Gold Trigger
57. 1565	Trigger Spring
58. 1909	Trig. Hous. Pin Ret. Spring
59. 2369	Mainspring
60. 1556	Mainspring Plunger
61. 1557	Mainspring Retaining Pin
62. 1966	Action Lock Hammer Spring
63. 1996	Action Lock Disconnect Spring
*64. 741	Choke Tube
65. 742	Choke Sleeve
66. 743	Index Plate
67. 2341	Front Sight (No Rib)
2046	Front Sight (w/Rib)
68. 1358	Grip Cap
69. 112	Grip Cap Screw
70. 1174	White G. Cap Spacer (NOT SHOWN)

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MOSSBERG
MODEL 500

EXTRA BARRELS AVAILABLE

NOTE: All barrels of the same gauge are interchangeable

12 GAUGE BARREL

30 INCH FULL CHOKE
30 INCH FULL CHOKE MAGNUM
30 INCH FULL CHOKE W/RIB
30 INCH FULL CHOKE MAGNUM W/RIB
30 INCH FULL CHOKE W/RIB PIGEON GRADE
30 INCH FULL CHOKE TRAP W/RIB PIGEON GRADE
28 INCH FULL CHOKE
28 INCH FULL CHOKE W/RIB
28 INCH MODIFIED CHOKE
28 INCH MODIFIED CHOKE W/RIB
28 INCH MODIFIED CHOKE W/RIB PIGEON GRADE
26 INCH IMPROVED CYLINDER
26 INCH SKEET W/RIB
26 INCH SKEET W/RIB PIGEON GRADE
26 INCH C-LECT-CHOKE
26 INCH C-LECT-CHOKE W/RIB
24 INCH SLUGSTER

16 GAUGE BARREL

28 INCH FULL CHOKE
28 INCH MODIFIED CHOKE
26 INCH IMPROVED CYLINDER
26 INCH C-LECT-CHOKE
24 INCH SLUGSTER

20 GAUGE BARREL

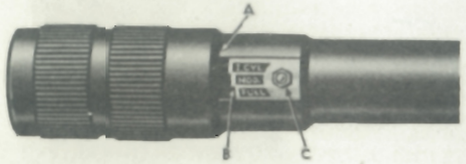
28 INCH FULL CHOKE
28 INCH FULL CHOKE W/RIB
28 INCH FULL CHOKE W/RIB PIGEON GRADE
28 INCH MODIFIED CHOKE
28 INCH MODIFIED CHOKE W/RIB
28 INCH MODIFIED CHOKE W/RIB PIGEON GRADE
26 INCH IMPROVED CYLINDER
26 INCH IMPROVED CYLINDER W/RIB
26 INCH SKEET W/RIB
26 INCH SKEET W/RIB PIGEON GRADE
26 INCH C-LECT-CHOKE
26 INCH C-LECT-CHOKE W/RIB
24 INCH SLUGSTER

410 GAUGE BARREL

26 INCH FULL CHOKE
26 INCH FULL CHOKE W/RIB
26 INCH FULL CHOKE W/RIB PIGEON GRADE
26 INCH MODIFIED CHOKE
26 INCH MODIFIED CHOKE W/RIB
26 INCH SKEET W/RIB
26 INCH SKEET W/RIB PIGEON GRADE
26 INCH IMPROVED CYLINDER
26 INCH C-LECT-CHOKE
26 INCH C-LECT-CHOKE W/RIB

C-LECT CHOKE

The **C-LECT-CHOKE** adjustment is instant and positive. Heretofore, the average shooter had the selection of buying guns with four different degrees of choke; the FULL CHOKE, for long range shooting of 35 yards or over; the MODIFIED, for medium range shooting from 30 to 35 yards; the IMPROVED CYLINDER, for close range shooting of 20 to 30 yards; and the FULL CYLINDER, for very close range shooting up to 20 yards. The **C-LECT-CHOKE** gives you the choice of these four degrees of choke plus any in between adjustment that may be desired.



To set the **C-LECT-CHOKE** for FULL CHOKE (FULL) turn the adjusting sleeve until the rear edge of the sleeve "A" touches the front edge of the line just ahead of the word "FULL" on the index plate "B". For MODIFIED (MOD) or IMPROVED CYLINDER (I. CYL.) settings turn the sleeve "A" to the lines ahead of these words on the index plate. The sleeve may be set to any of these chokes or to any point in between to obtain any degree of choke desired. To adjust to FULL CYLINDER BORE, which is for extra close shooting, turn the adjusting sleeve one full turn beyond IMPROVED CYLINDER. NEVER SHOOT THE GUN WITH THE CHOKE TURNED ANY FURTHER THAN CYLINDER BORE AND NEVER SHOOT THE GUN WITHOUT THE ADJUSTING SLEEVE IN PLACE. NEVER ADJUST CHOKE WHEN GUN IS LOADED.

Rifled slugs and buckshot can be used in the **C-LECT-CHOKE** at any setting. For best results we recommend that it be set at CYLINDER BORE.

For cleaning and oiling, the adjustment sleeve can be removed by turning it all the way off the threads and pulling off.

HOW TO MAKE YOUR OWN SETTINGS

If, for any reason, the index plate "B" is removed and you lose your setting, you will find underneath the index plate, a scratch mark which was put on at the factory. By turning the adjusting sleeve "A" up to this scratch mark, you automatically have a FULL CHOKE setting. You can then insert the index plate under the sleeve "A" until the FULL CHOKE line comes even to the edge of sleeve "A" and then put in and tighten sight "C".

GAME	GUN SIZE	SHOT SIZE
Ducks	12, 16, 20	4, 5, 6
Geese, Brant	12 16, 20	BB, 2, 4, 6 2, 4
Turkey	12 16, 20	BB, 2 2, 4
Pheasants, Prairie Chicken, Sharptail Grouse, Sage Grouse	12, 16, 20	5, 6, 7½
Ruffed Grouse	12 16, 20, 410	6, 7½, 8 7½, 8
Bob White, Western Quail	12, 16, 20, 410	7½, 8
Dove, Pigeon	12, 16, 20, 410	7½, 8
Woodcock, Snipe, Rail	12, 16, 20, 410	7½, 8, 9
Crows, Hawks	12, 16, 20, 410	5, 6, 7½
Rabbits, Squirrel	12, 16, 20, 410	5, 6, 7½
Fox	12 16, 20	BB, 2 2, 4
Deer, Wolf	12, 16, 20, 410 12, 16, 20	Rifled slugs 0, 00 Buck Shot
Black Bear	12, 16	Rifled slugs

10 COMMANDMENTS OF SHOOTING SAFETY

1. **TREAT EVERY GUN WITH THE RESPECT DUE A LOADED GUN.**
2. **WATCH THAT MUZZLE!** Carry your gun safely: keep safety on until ready to shoot.
3. **UNLOAD GUNS WHEN NOT IN USE,** take down or have actions open; guns should be carried in cases to shooting area.
4. **BE SURE BARREL IS CLEAR OF OBSTRUCTIONS,** and that you have ammunition only of the proper for the gun you carry.
5. **BE SURE OF TARGET BEFORE YOU PULL TRIGGER;** know identifying features of game you hunt.
6. **NEVER POINT A GUN AT ANYTHING YOU DO NOT WANT TO SHOOT;** avoid all horseplay.

7. **NEVER CLIMB A TREE OR FENCE OR JUMP A DITCH WITH A LOADED GUN;** never pull a gun toward you by the muzzle.
8. **NEVER SHOOT A BULLET AT A FLAT, HARD SURFACE OR WATER;** at target practice be sure your backstop is adequate.
9. **STORE GUNS AND AMMUNITION SEPARATELY,** beyond reach of children.
10. **AVOID ALCOHOLIC BEVERAGES** before or during shooting.

DO YOUR PART:
KEEP SHOOTING
A SAFE SPORT

JOIN THE NATIONAL RIFLE ASSOCIATION
1600 RHODE ISLAND AVENUE, N.W.
WASHINGTON, D. C. 20036

PART NO. 6152